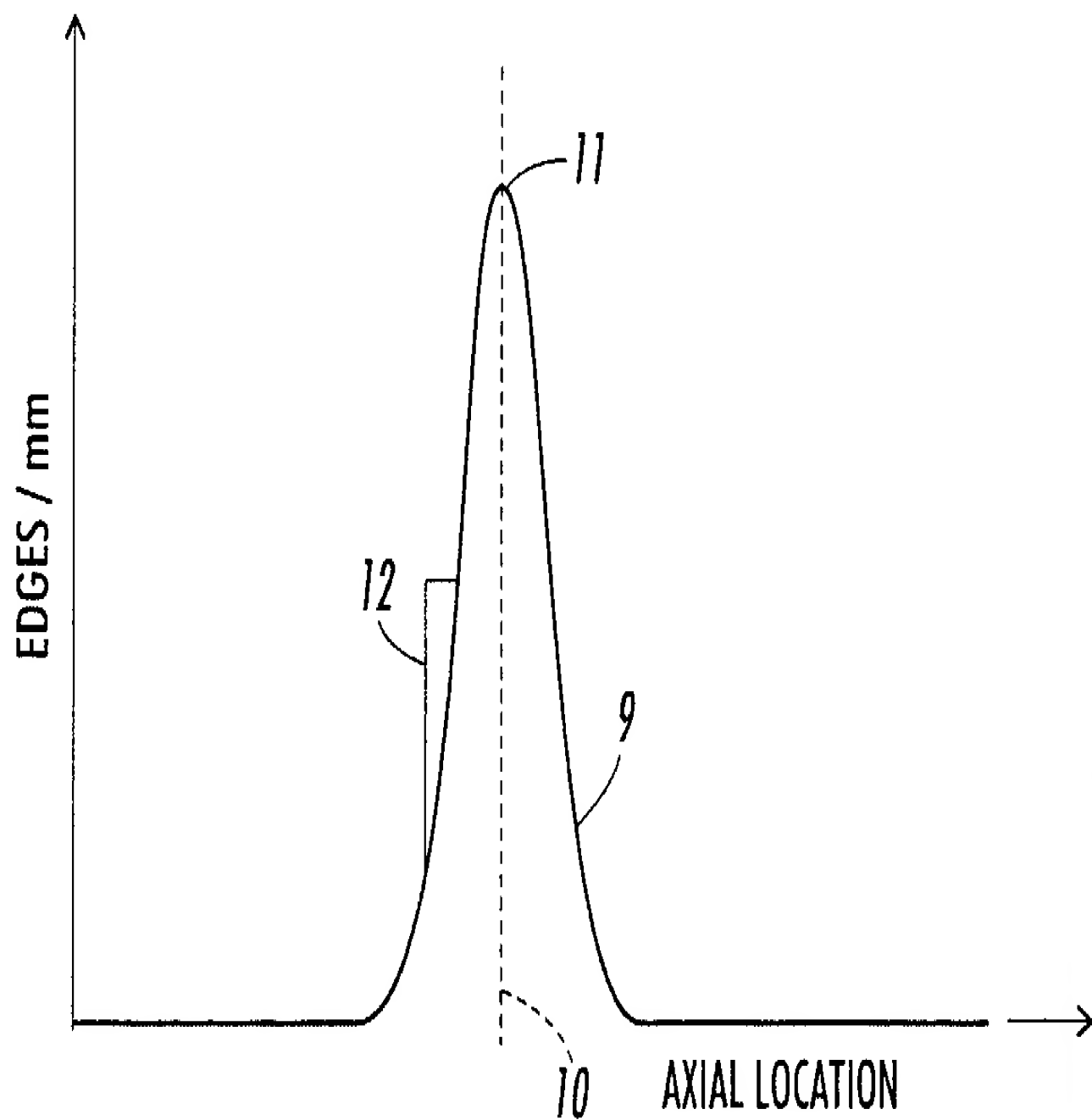


**FIG. 1**  
RELATED ART



**FIG. 2**

# MEASURED DIFFERENTIAL GLOSS VALUES - ROLL #3 DARK DUSTED LUSTRO GLOSS

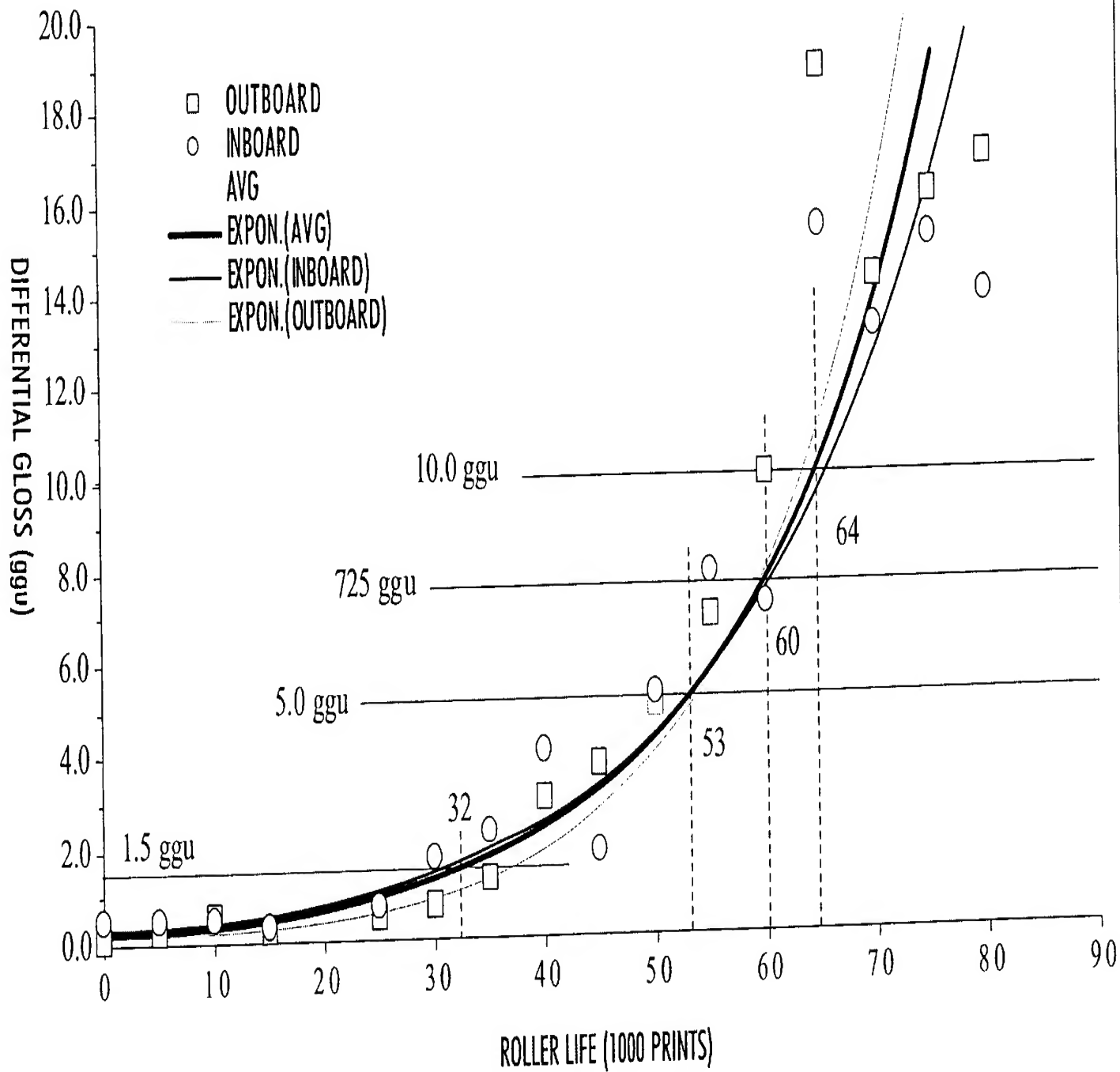


FIG. 3

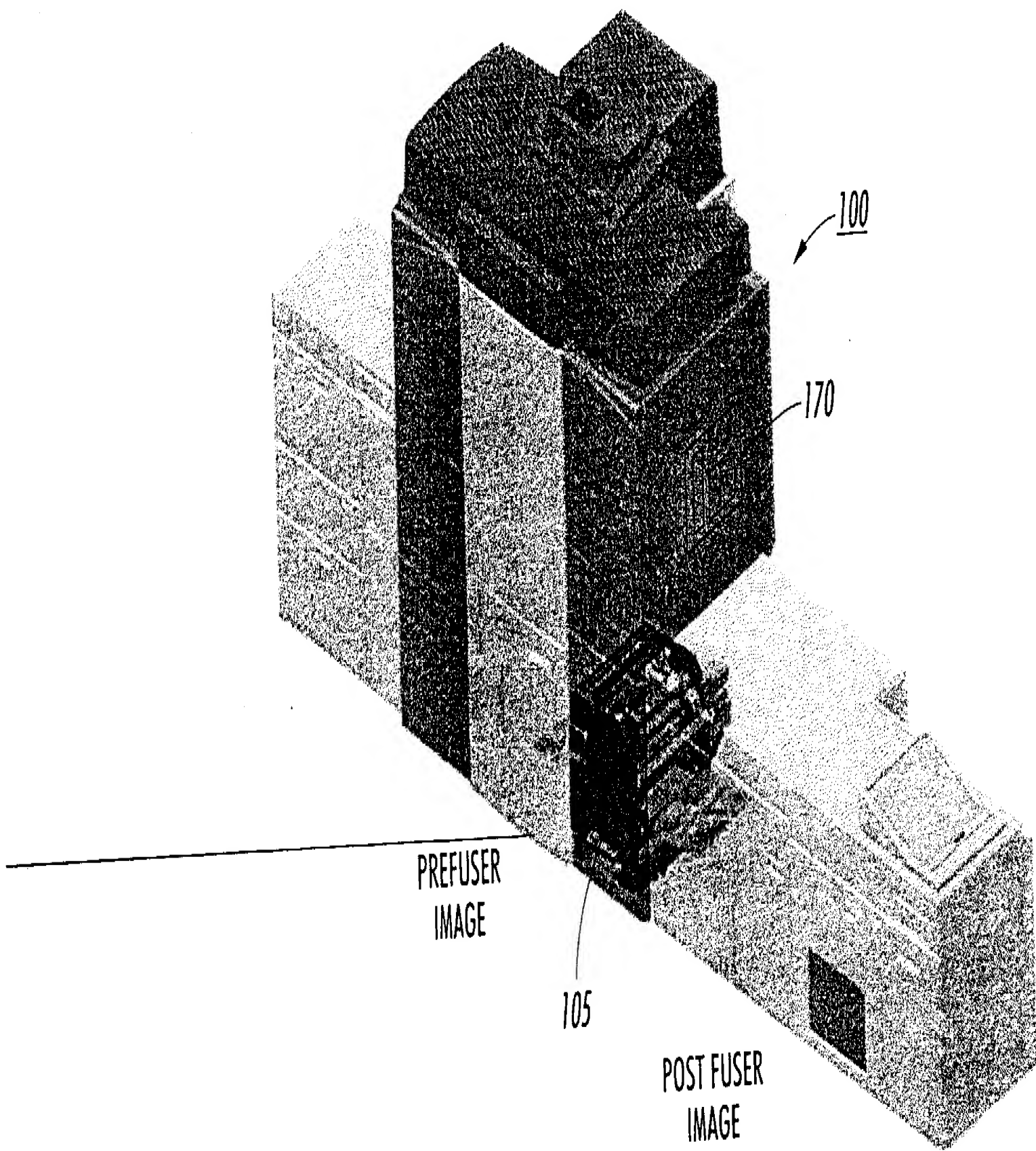
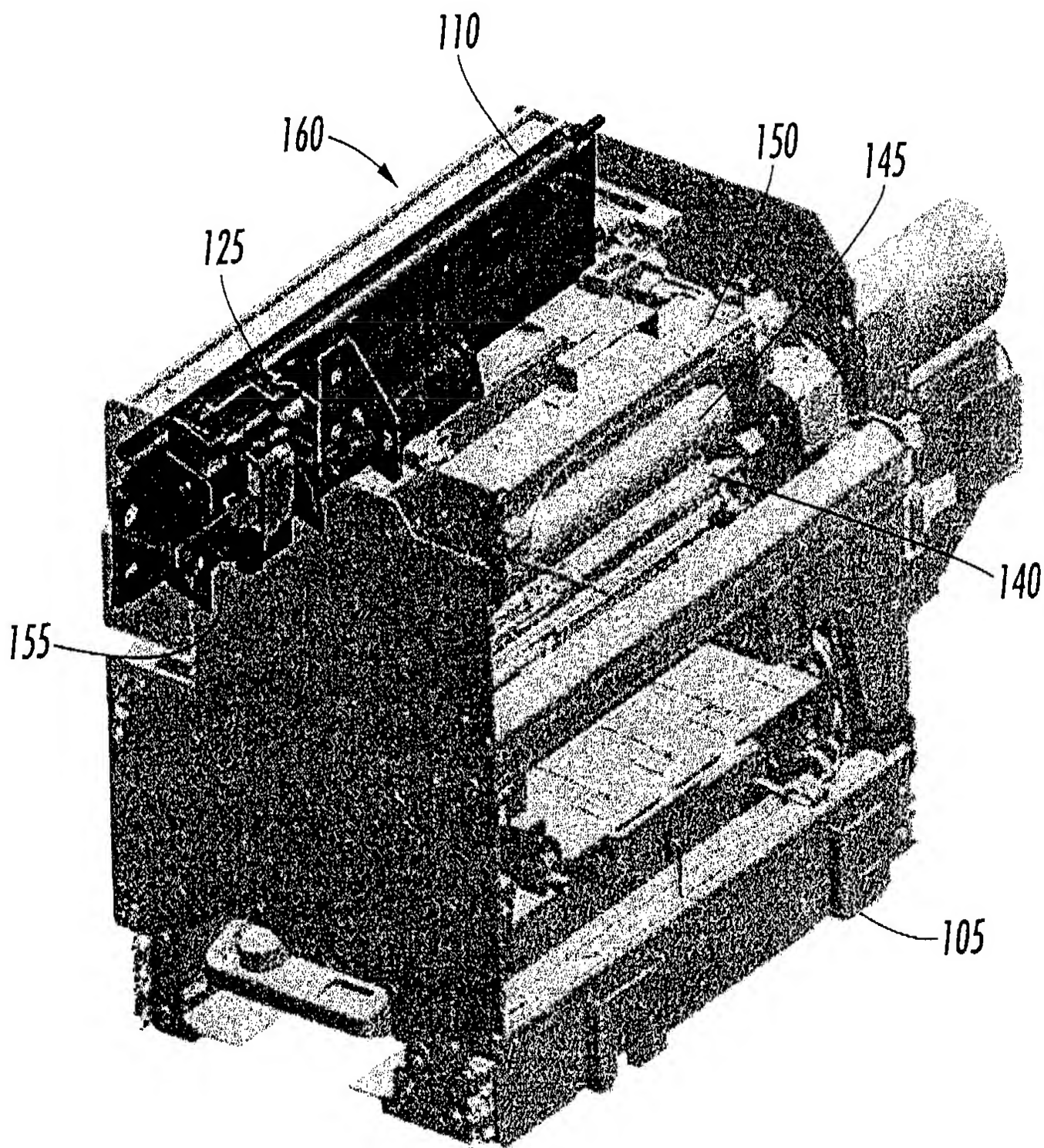


FIG. 4



**FIG. 5**

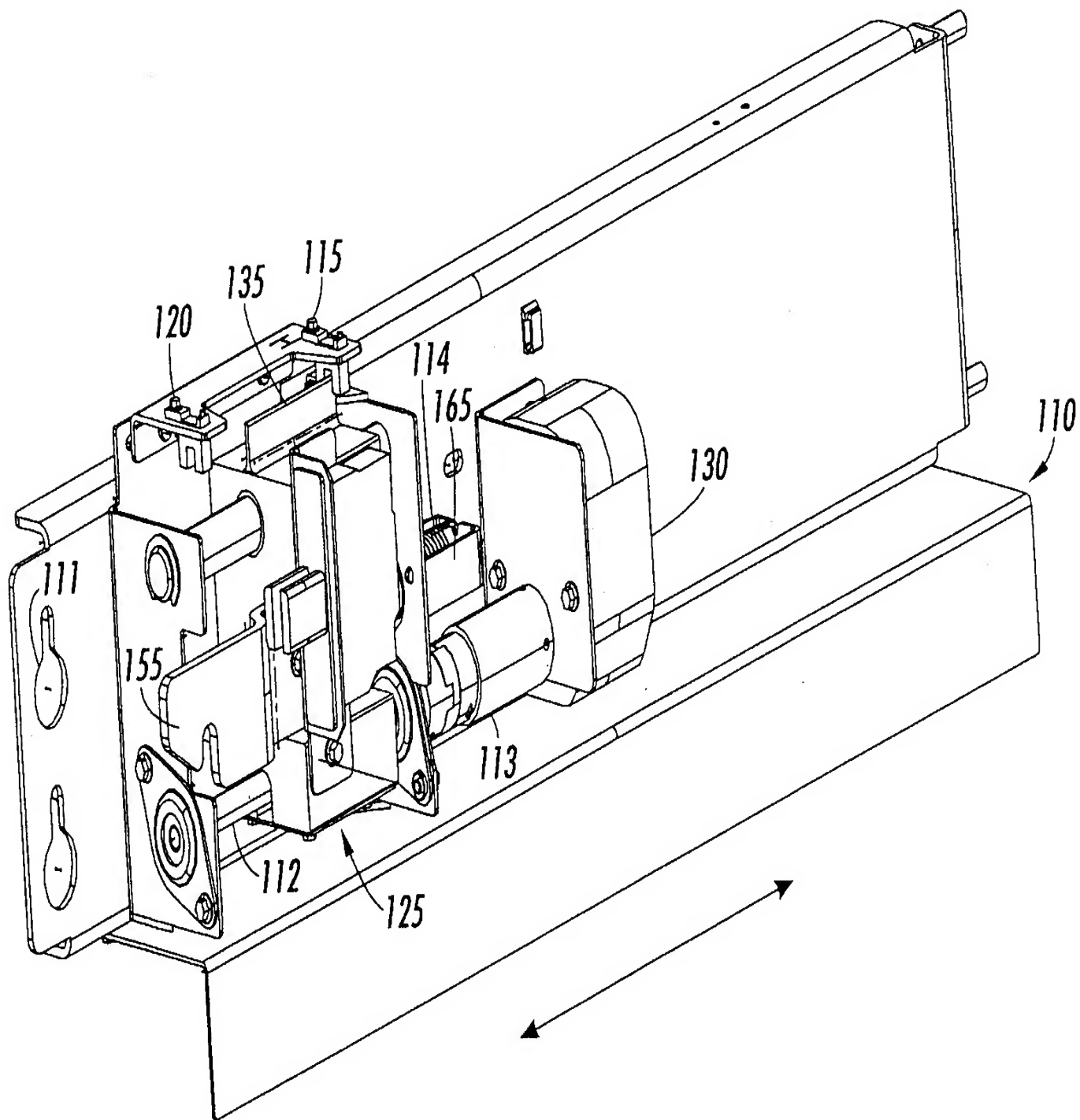


FIG. 6

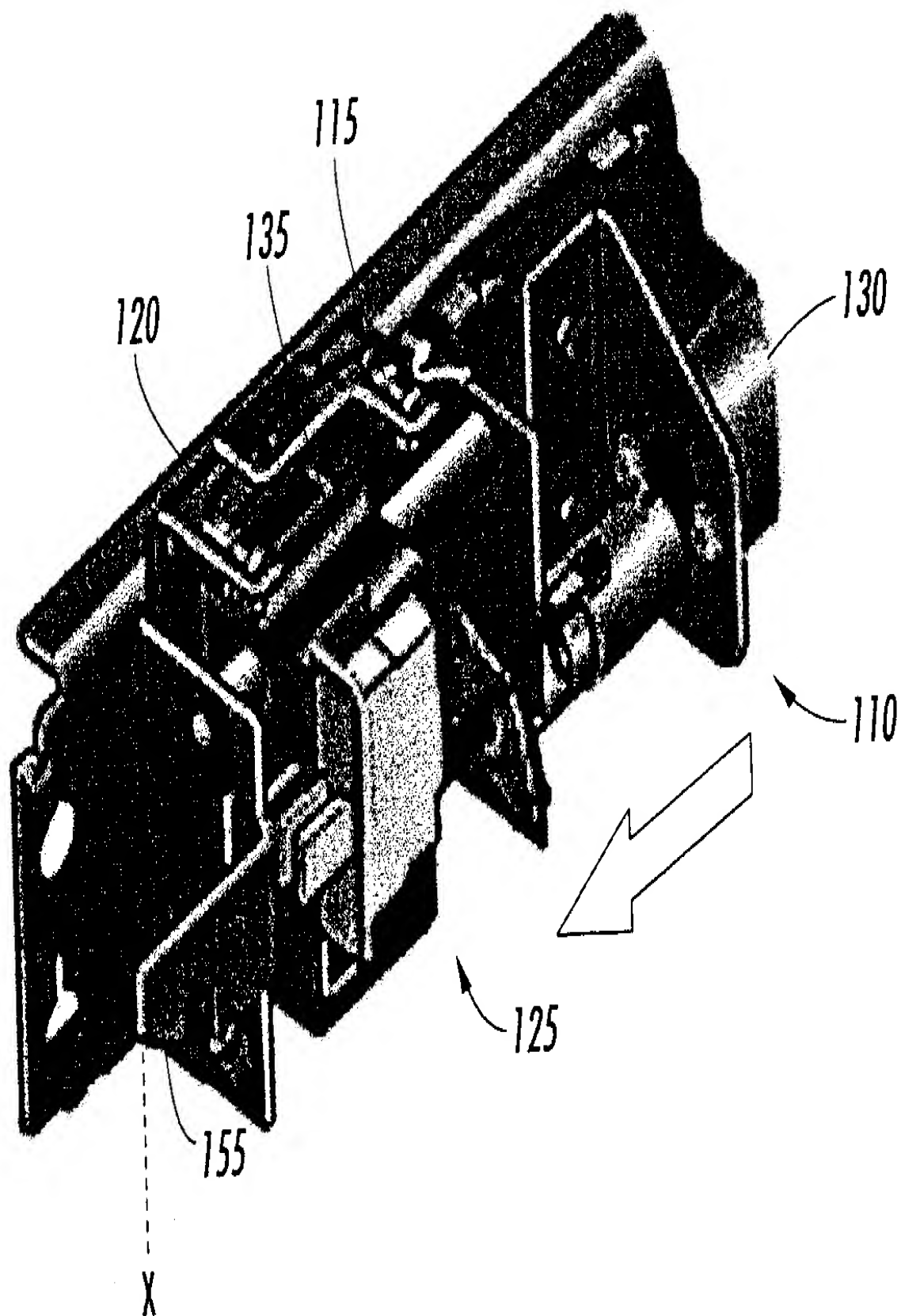


FIG. 7a

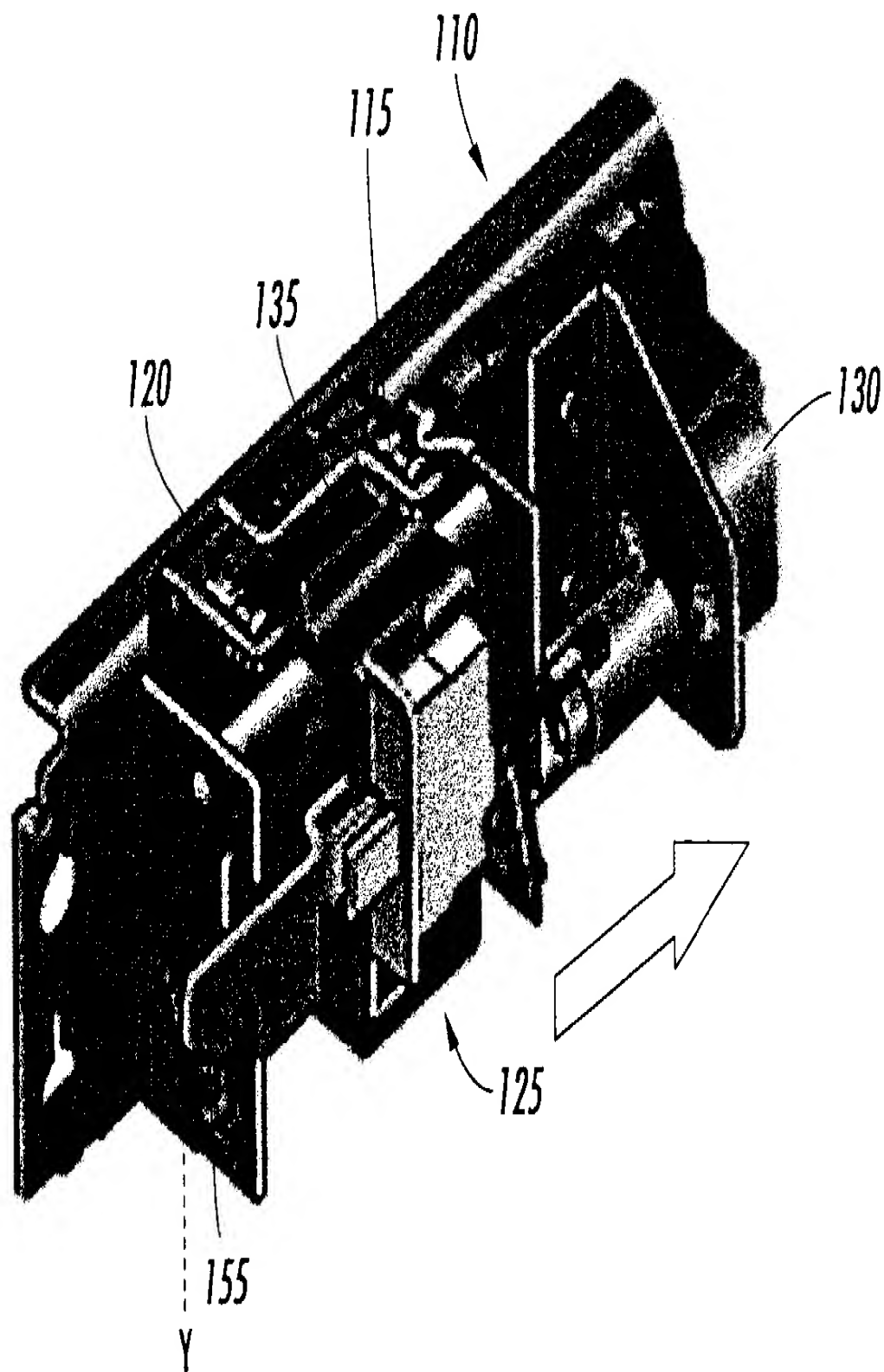


FIG. 7b



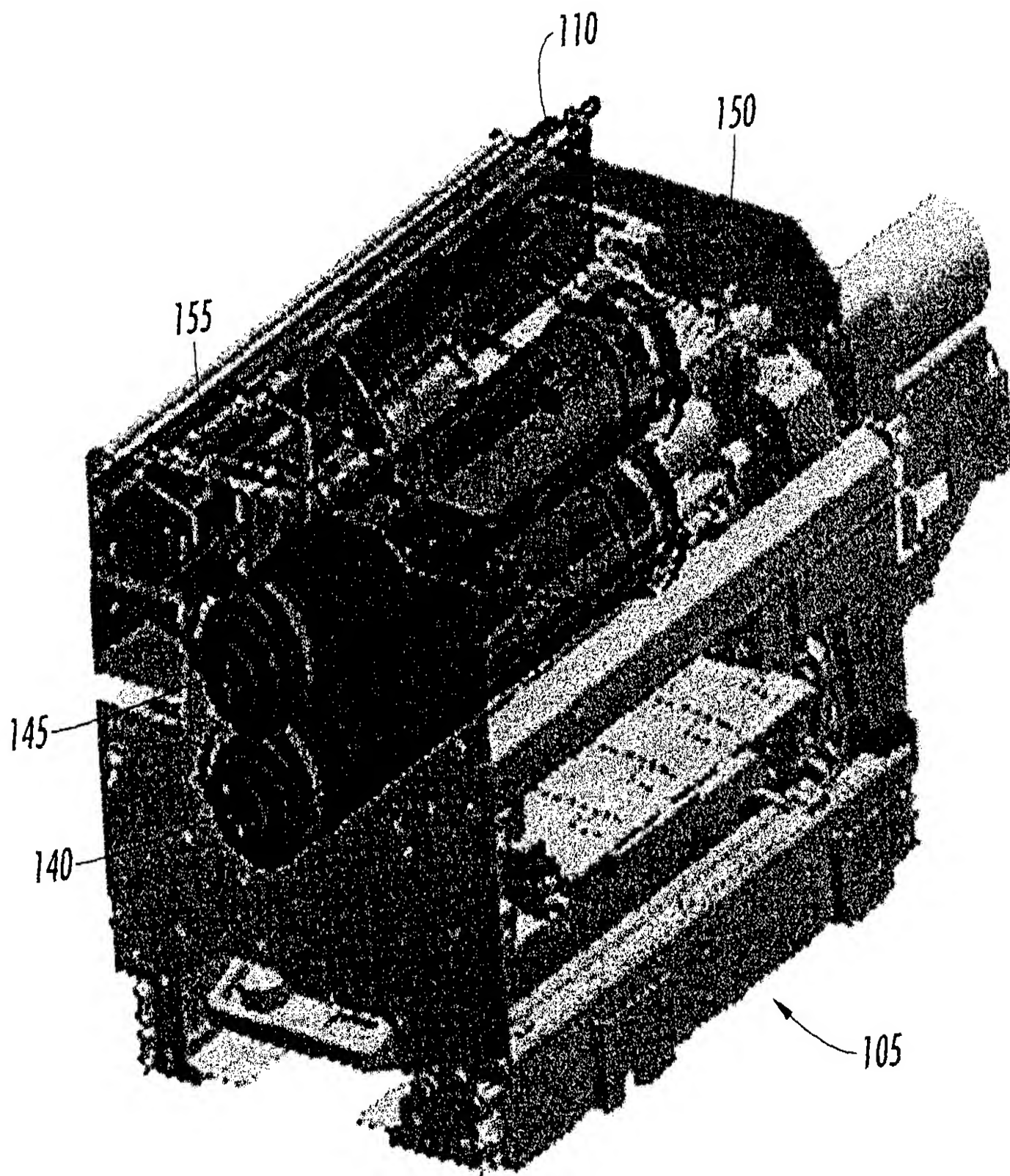


FIG. 8

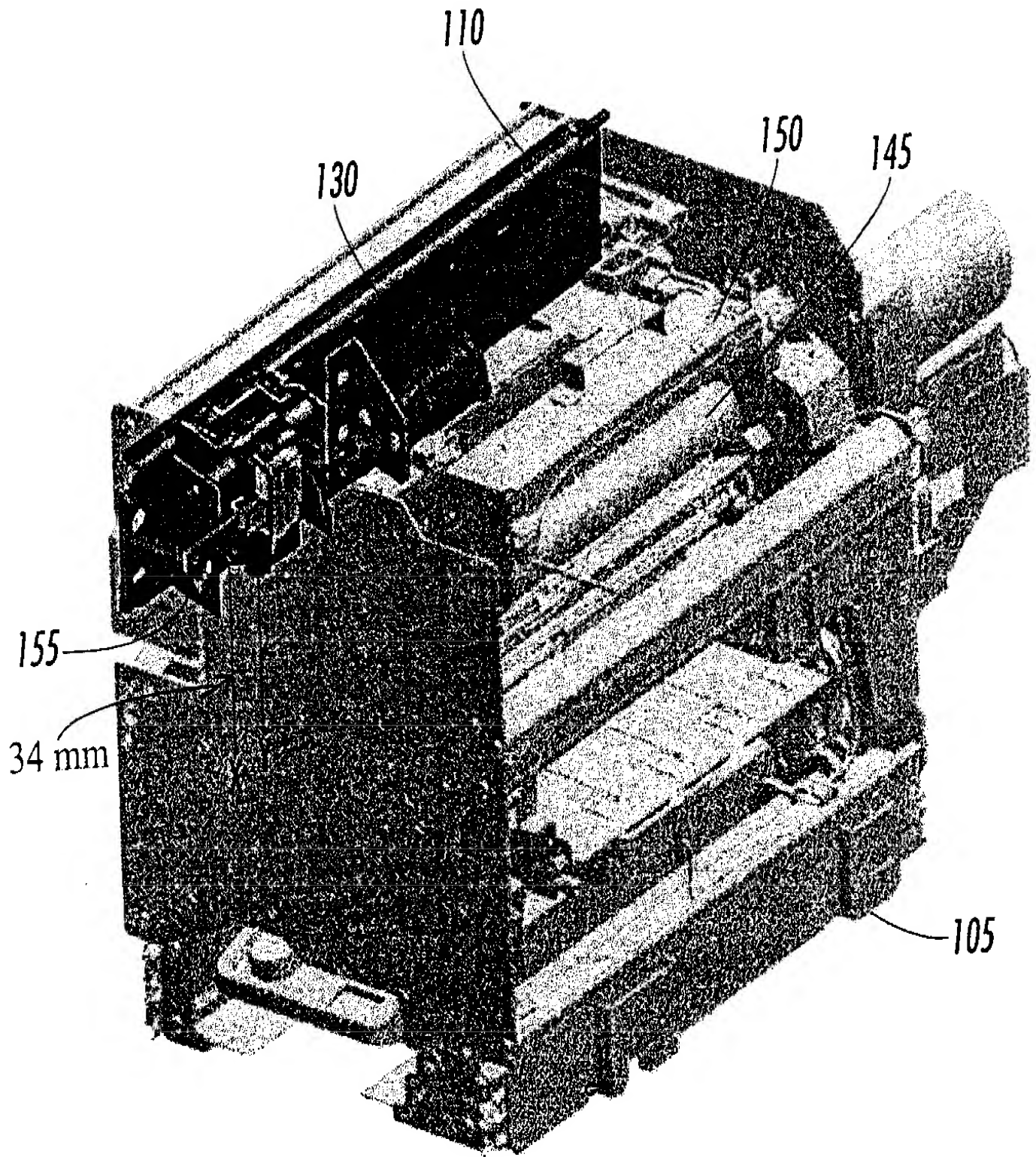
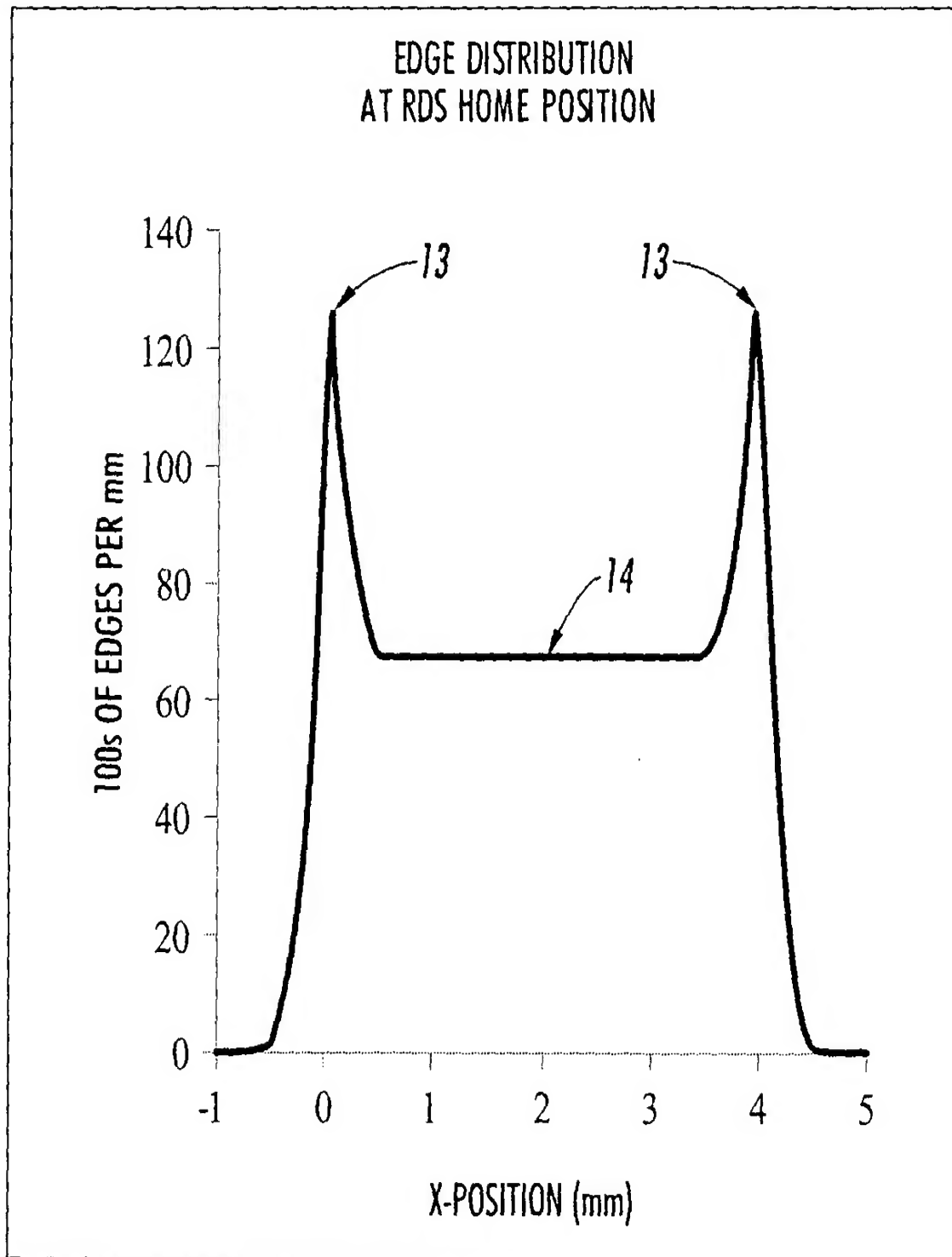
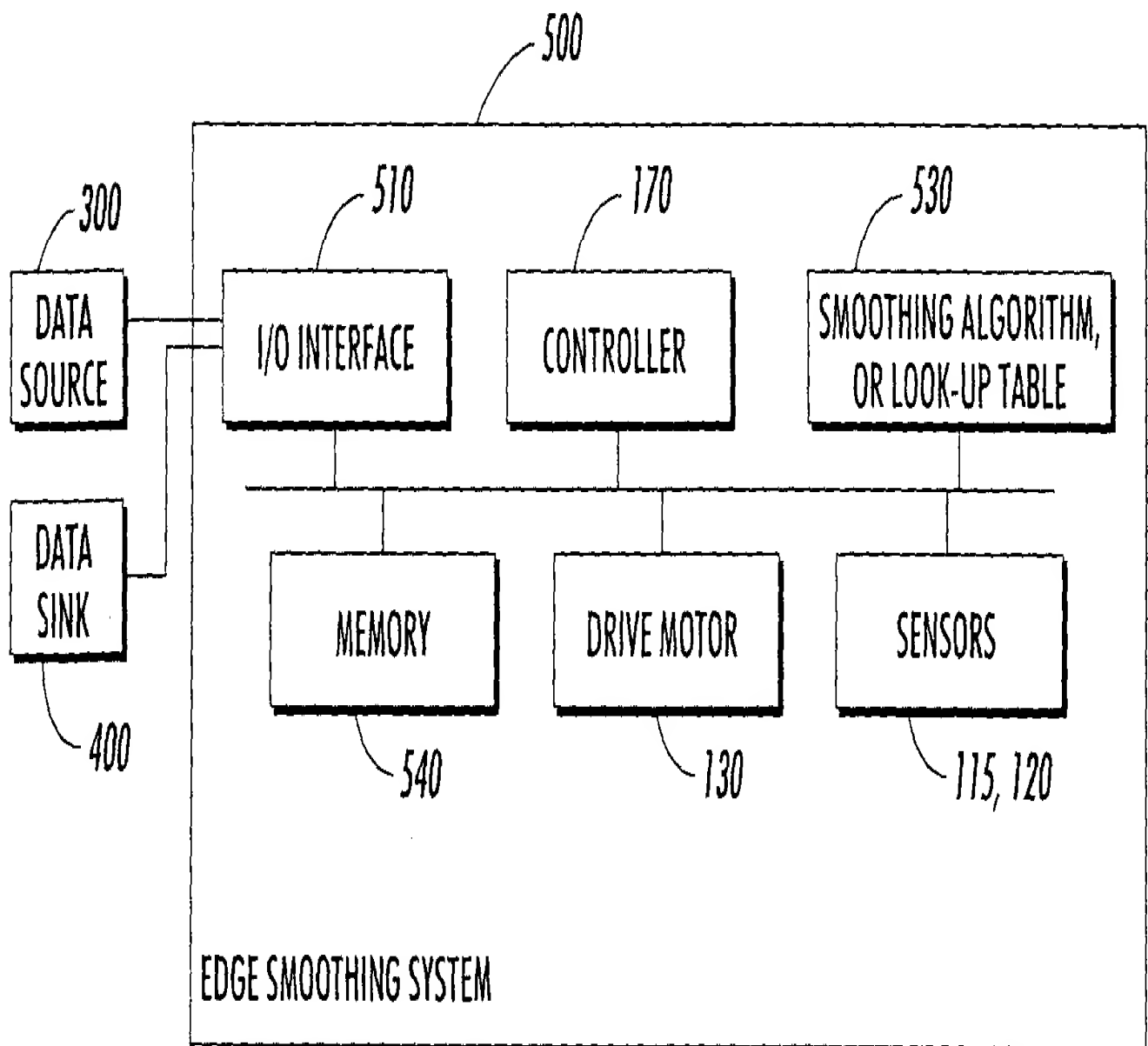


FIG. 9



**FIG. 10**



**FIG. 11**

# EDGE ACCUMULATION

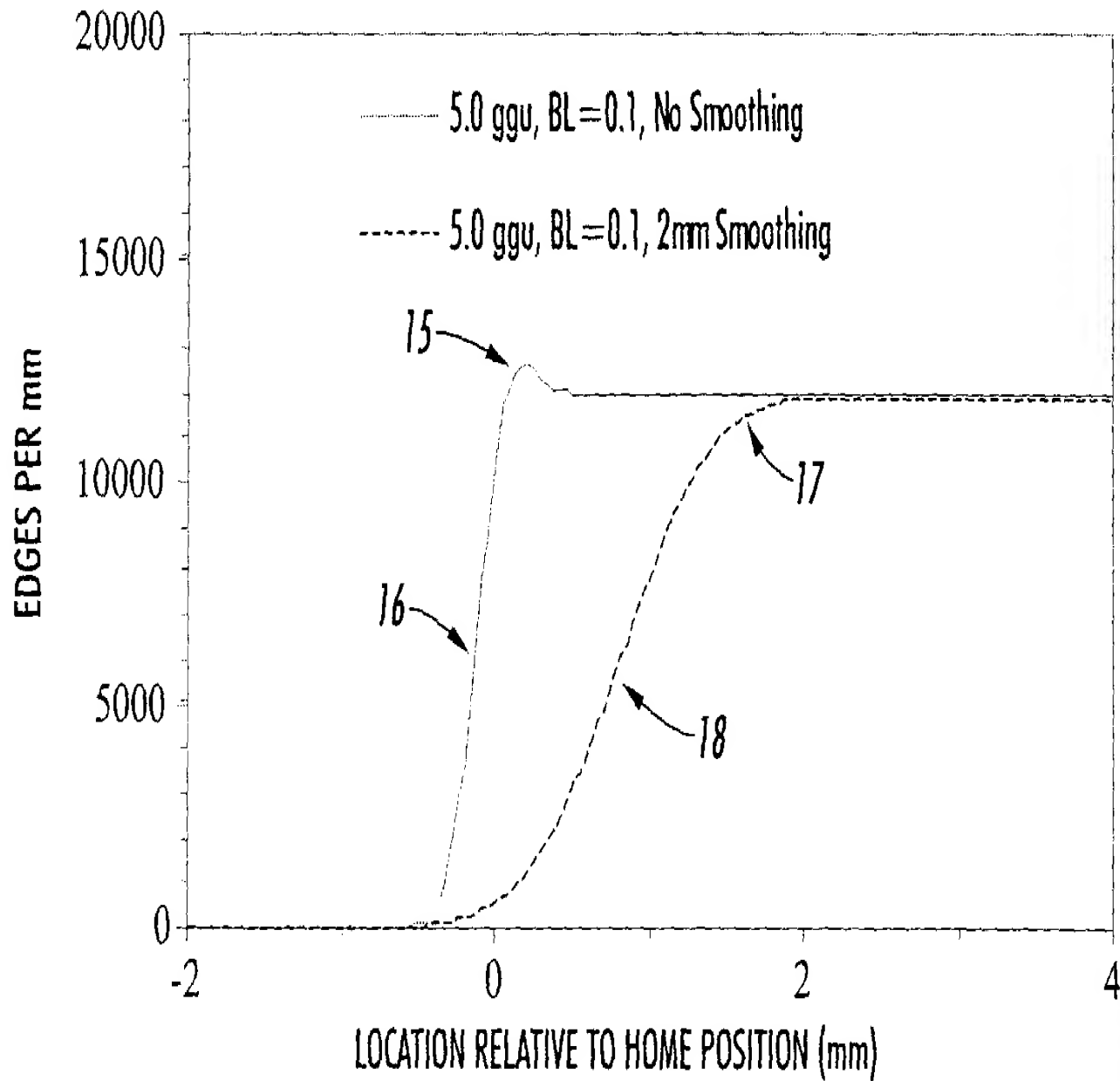


FIG. 12